

NIBCO INC.
WORLD HEADQUARTERS

1516 MIDDLEBURY STREET
ELKHART, IN 46516-4740
USA

PHONE: 574.295.3000
FAX: 574.295.3307
WEB: www.nibco.com



OPERATING, MAINTENANCE

AND

INSTALLATION

INSTRUCTIONS

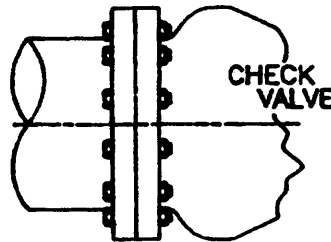
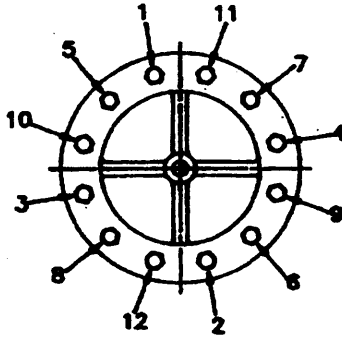
FOR

NIBCO FLANGED END AND WAFER

STYLE CHECK VALVES

WARNING NOTICE

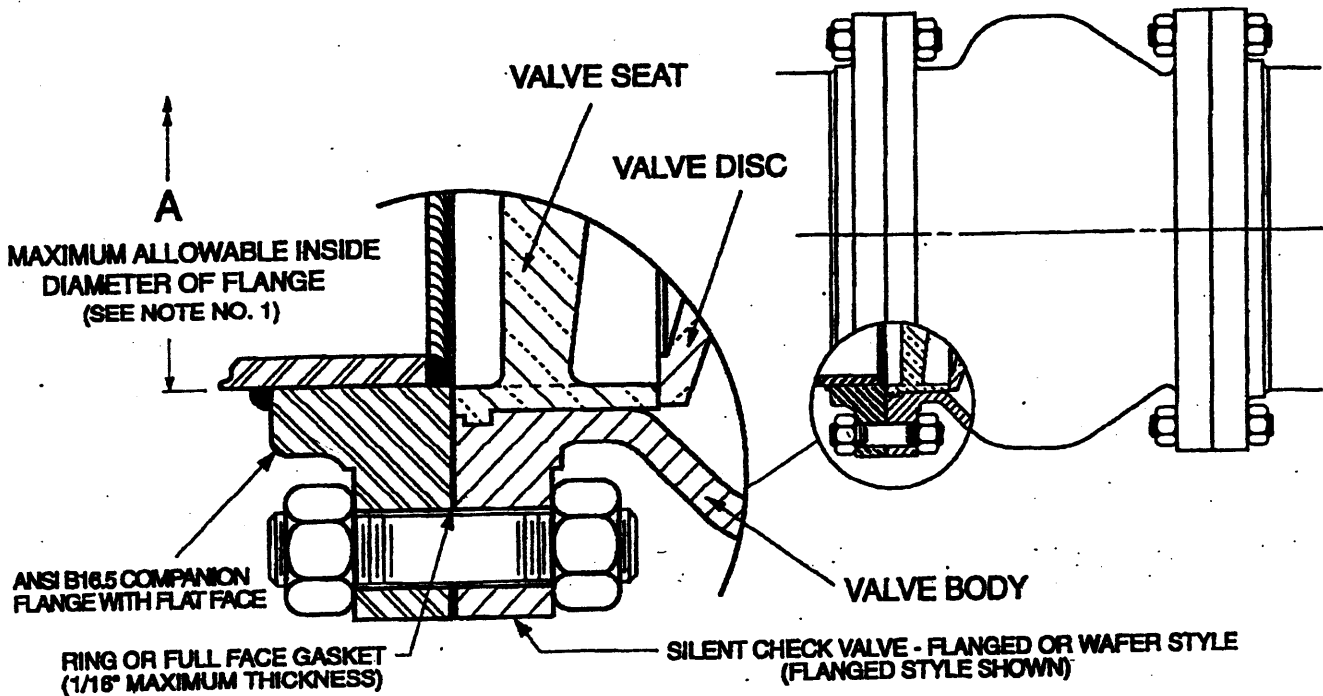
1. Damage to the valve and/or internal leakage may result if pipe flanges other than those with standard flat faces, conforming to ANSI B16.5 or AWWA C207-86, are used. Flanges having an expanded inside diameter (often found on mortar lined pipe) cannot be used on the inlet side of the valve. A ring flange having a maximum inside diameter as shown in "A" dimension (see reverse side) must be inserted between the valve and mortar lined pipe flange.
2. Proper centering of ring gasket is important to prevent internal valve leakage.
3. The valve and adjacent piping must be supported and aligned to prevent stress from being transferred to the valve's flanges. The torquing of the flange bolts should then be done in several graduated steps, using the number sequence shown below. This even loading of the flange bolts will eliminate concentrated stresses which could fracture the valve's flange.



SILENT CHECK VALVE INSTALLATION REQUIREMENTS

DAMAGE TO THE VALVE AND / OR INTERNAL LEAKAGE MAY RESULT IF PIPE FLANGES OTHER THAN THOSE WITH STANDARD FLAT FACES, CONFORMING TO ANSI B16.5 OR AWWA C207 ARE USED.

WARNING NOTICE: FLANGES HAVING AN EXPANDED INSIDE DIAMETER (OFTEN FOUND ON MORTAR LINED PIPE) CANNOT BE USED ON THE INLET SIDE OF THE VALVE. A RING FLANGE HAVING A MAXIMUM INSIDE DIAMETER, AS SHOWN IN "A" DIMENSION BELOW, MUST BE INSERTED BETWEEN THE VALVE AND MORTAR LINED PIPE FLANGE.



NOTE NO. 1 - THE MATING COMPANION FLANGE I.D. MUST OVERLAP THE VALVE SEAT. THIS IS REQUIRED TO PROVIDE PROPER SEAT RETENTION.

NOTE NO. 2 - THE FLANGE GASKET MUST BE PROPERLY CENTERED AND OF THE SIZE INDICATED. THIS IS REQUIRED TO ACHIEVE A SEAL BETWEEN THE SEAT O.D. AND THE BODY I.D. INTERFACE AREA.

MAXIMUM ALLOWABLE INSIDE DIAMETER OF FLANGE (SEE NOTE NO. 1)

VALVE SIZE	A	VALVE SIZE	A
2 1/2	2.940	14	14.140
3	3.570	18	16.160
4	4.570	18	18.160
5	5.660	20	20.200
6	6.720	24	24.250
8	8.720	30	30.250
10	10.860	36	36.250
12	12.860	42	42.250

STANDARD RING GASKET DIMENSIONS (SEE NOTE NO. 2)

VALVE SIZE	LD. FOR 125 LB. AND 250 LB. GASKET	O.D. FOR 125 LB. GASKET	O.D. FOR 250 LB. GASKET	VALVE SIZE	LD. FOR 125 LB. AND 250 LB. GASKET	O.D. FOR 125 LB. GASKET	O.D. FOR 250 LB. GASKET
2 1/2	2.875	4.875	5.125	14	14.000	17.750	18.125
3	3.500	5.375	5.875	18	18.000	20.250	21.250
4	4.500	6.875	7.125	18	18.000	21.625	23.600
5	5.562	7.750	8.500	20	20.000	23.875	25.750
6	6.625	8.750	9.875	24	24.000	28.250	30.500
8	8.625	11.000	12.125	30	30.000	34.750	37.500
10	10.750	13.375	14.250	36	36.000	41.250	44.000
12	12.750	16.125	18.625	42	42.000	48.000	50.750

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